



Liftline Gas Springs

Standard program, individual gas springs and special functions

www.suspa.com



SUSPA - Your strong industrial partner

For more than 50 years, SUSPA products have been present in your daily life - at home in furniture, refrigerators and washing machines, in means of transport like buses, trains and planes, in modern office furniture, in leisure and fitness equipment, but also in hospital beds and operating tables in hospitals and rehab centers.

Although you may not be able to see our products, we are always there – increasing the comfort and safety level for all of you. Major players in the automobile, office furniture, industrial, transportation, appliance, health care, leisure, and gaming industries depend on SUSPA as a developmental and systems solution partner. Our engineers and technical sales team will work seamlessly with your staff on a wide variety of projects, committed to providing the most effective solution for your organization.

SUSPA's worldwide sales and distribution network allows us to always be in touch with our customers — no matter where they are in the world! SUSPA has production facilities in Germany, the United States, China, India and the Czech Republic. This worldwide manufacturing capability gives SUSPA a competitive edge over other gas spring manufacturers.

Reliability as highest standard

Requirements on quality are increasing in the automotive industry as well as in other industry sectors. SUSPA certifications according to TS16949 have therefore been an integral part for quite some time.

Effective quality management from purchasing to production and sales and on to final application secures the worldwide great reputation and reliability of SUSPA gas springs. We test gas springs 100% according to our internal quality standard. Without any maintenance required, SUSPA gas springs normally achieve a service life of over 50,000 load cycles.

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How force and effective cushioning are produced

Gas springs are hydropneumatic adjustment elements. They consist of a pressure tube plus piston rod with piston unit. Connecting elements on the pressure tube and the piston rod allow appropriate connection to your application.

At the core of the SUSPA gas spring is the special seal and guide system. This ensures hermetic sealing of the cavity with low friction, even under extreme environmental conditions.

The gas spring is filled with non-toxic nitrogen at high pressures. This produces a charging pressure that in turn exerts an effect on the cross section of the piston rod, generating the extension force. If the extension force of the gas spring is greater than the force of the counterbalance, the piston rod extends; if the extension force is smaller, it retracts. The speed of the extension is determined by the flow cross section in the damping system.

In addition to nitrogen, the cavity contains a defined quantity of oil for lubrication and end position cushioning.

The cushioning effect of a gas spring can be determined depending on the requirements and the task involved.



The SUSPA standard gas spring (Liftline) at a glance

Liftline is an excellent gas spring progam offered by SUSPA. Successfully proven in the market for decades and always state-of-the art through constant innovation. The SUSPA Liftline program includes four basic types: the types 16-1, 16-2, 16-4 and 16-6. The main differences are in

the tube and piston rod diameters and the different extension forces. This way, we can meet your specific technical requirements with the optimal gas spring type.

Туре	Ø Tube (mm)	Ø Piston rod (mm)	Stroke max. (mm)	Extension force F ₁ (N)	Page
16-1	15	6	150	50 - 400	6
16-2	18.5	8	250	80 - 750	8
16-4	22	10	495	100 - 1,200	10
16-6	28	14	500	200 - 2,000	12

Spring characteristic



As seen in the graphic, the spring characteristic curve shows the force path of the gas spring over the stroke, from the extended to the retracted state and back. The spring characteristic illustrates the balance of power of F_2/F_1 . For the design of gas springs, the force F_1 is, in addition to the dimensions, the most important criterion. The force F_1 is measured 5mm before the end of the extension movement and thus defines the value of the spring force. The resulting friction force F is generated between the lines of force in the insertion and extension direction. The extension speed is divided into two types of dampers: In the case of the standard gas spring, the extension speed is controlled

via a pneumatic and hydraulic section. When installing the gas cylinder with the piston rod pointing downwards, the piston initially moves through the gas-filled part (pneumatic range), thereafter, through the oilfilled part of the pressure tube (hydraulic area). The piston rod is slowed down by the oil.

If desired, damping can also performed dynamically by applying an axial groove in the tube, which allows damping independent of the gas spring position.

Type 16-1 Clevis/Clevis, welded

Ø Tube 15mm, Ø Piston rod 6mm, max. Stroke 150mm, Extension force 50-400N, Fitting A17-B17



gas spring and the piston rod is black.

Type 16-1 Ball joint/Ball joint

Ø Tube 15mm, Ø Piston rod 6mm, max. Stroke 150mm, Extension force 50-400N, Fitting A246-B246



Type 16-1 Thread/Thread



Ø Tube 15mm, Ø Piston rod 6mm, max. Stroke 150mm, Extension force 50-400N, Fitting AM6-BM6

All dimensions in mm. The standard color of the gas spring and the piston rod is black.

1. Select length and stroke

Length L (mm) ±2	Stroke (mm)	Technical data (Explanation right-hand side)
77.5	20	16-1-53.5-24-AM6-BM6
107	35	16-1-67-40-AM6-BM6
117.5	40	16-1-72.5-45-AM6-BM6
156.5	60	16-1-91-65.5-AM6-BM6
197	80	16-1-113-84-AM6-BM6
207	85	16-1-117-90-AM6-BM6
235	100	16-1-131-104-AM6-BM6
278	120	16-1-154-124-AM6-BM6
285	120	16-1-161-124-AM6-BM6
316	135	16-1-168-148-AM6-BM6
337.5	150	16-1-183.5-154-AM6-BM6

2. Select the desired extension force F_1 and fittings

The extension force F_1 can be at least 50N and maximum 400N, the gradation of forces can be selected individually.

When ordering please indicate the extension force and the desired fittings (see pages 14-16) as follows:

Order example: 16-1-117-90-A104-B232-250N

Additional types are available on request.



Gas springs Configurator

Type 16-2 Clevis/Clevis, welded





Length L (mm) ± 2	Stroke (mm)	Technical data	Ordering number
206.5	60	16-2-108-65-A107-B23	01625024
246.5	80	16-2-128-85-A107-B23	01625025
256.5	90	16-2-128-95-A107-B23	01625082
286.5	100	16-2-143-110-A107-B23	01625026
316.5	120	16-2-158-125-A107-B23	01625083
326.5	120	16-2-168-125-A107-B23	01625027
354.5	133	16-2-183-138-A107-B23	01625084
364.5	140	16-2-186-145-A107-B23	01625028
407.5	160	16-2-201-173-A107-B23	01625029
444	178	16-2-229.5-181-A107-B23	01625030
485.5	200	16-2-240-212-A107-B23	01625031
525.5	220	16-2-267-225-A107-B23	01625032
586.5	250	16-2-291-262-A107-B23	01625033



Fitting B

Fitting A

All dimensions in mm. The standard color of the gas spring and the piston rod is black.

Type 16-2 Ball joint/Ball joint

Ø Tube 18.5mm, Ø Piston rod 8mm, max. Stroke 250mm, Stroke 80-750N, Fitting A246-B246



Type 16-2 Thread/Thread

Fitting B fittings on pages 14-16! Fitting A fitting A

Ø Tube 18.5mm, Ø Piston rod 8mm, max. Stroke 250mm, Stroke 80-750N, Fitting AM6-BM6

1. Select length and stroke

Length L(mm) ±2	Stroke (mm)	Technical data (Explanation right-hand side)
128	40	16-2-78-50-AM6-BM6
168	57	16-2-109-59-AM6-BM6
206	80	16-2-121-85-AM6-BM6
218	85	16-2-128-90-AM6-BM6
248	100	16-2-138-110-AM6-BM6
268	105	16-2-158-110-AM6-BM6
288	120	16-2-163-125-AM6-BM6
328	140	16-2-178-150-AM6-BM6
367	160	16-2-203-164-AM6-BM6
408	180	16-2-223-185-AM6-BM6
453	195	16-2-253-200-AM6-BM6
447.5	200	16-2-240-207.5-AM6-BM6
489	220	16-2-264-225-AM6-BM6
547.5	250	16-2-294-253.5-AM6-BM6

2. Select the desired extension force F_1 and fittings

The extension force F_1 can be at least 80N and maximum 750N, the gradation of forces can be selected individually (exception: a gas spring measuring 128mm with a stroke of 40mm has a maximum F_1 extension force of 600N). When ordering please indicate the extension force and the desired fittings (see pages 14-16) as follows:

Order example: 16-2-121-85-A104-B232-250N

Additional types are available on request.

All dimensions in mm. The standard color of the gas spring and the piston rod is black.



Gas springs Configurator

Type 16-4 Clevis/Clevis, welded

Ø Tube 22mm, Ø Piston rod 10mm, max. Stroke 495mm, Stroke 100-1,200N, Fitting A23-B23



All dimensions in mm. The standard color of the gas spring and the piston rod is black.

Type 16-4 Ball joint/Ball joint

Ø Tube 22mm, Ø Piston rod 10mm, max. Stroke 495mm, Stroke 100-1,200N, Fitting A207-B207



Type 16-4 Thread/Thread



14-16!

Ø Tube 22mm, Ø Piston rod 10mm, max. Stroke 495mm, Stroke 100-1,200N, Fitting AM8-BM8

All dimensions in mm. The standard color of the gas spring and the piston rod is black.

1. Select length and stroke

Length L(mm) ±2	Stroke (mm)	Technical data (Explanation right-hand side)
248	98	16-4-148-100-AM8-BM8
288	120	16-4-163-125-AM8-BM8
348	148	16-4-198-150-AM8-BM8
367	150	16-4-198-170-AM8-BM8
406	168	16-4-236-170-AM8-BM8
448	198	16-4-248-200-AM8-BM8
548	248	16-4-298-250-AM8-BM8
648	295	16-4-348-300-AM8-BM8
748	345	16-4-398-350-AM8-BM8
768	345	16-4-418-350-AM8-BM8
848	395	16-4-448-400-AM8-BM8
948	445	16-4-498-450-AM8-BM8
1,048	495	16-4-548-500-AM8-BM8

2. Select the desired extension force F_1 and fittings

The extension force F_1 can be at least 100N and maximum 1,200N, the gradation of forces can be selected individually.

When ordering please indicate the extension force and the desired fittings (see pages 14–16) as follows:

Order example: 16-4-163-125-A31-B21-500N

Additional types are available on request.



Gas springs Configurator

Type 16-6 Clevis/Clevis, threaded

Ø Tube 28mm, Ø Piston rod 14mm, max. Stroke 500mm, Stroke 200-2,000N, Fitting A31-B31



All dimensions in mm. The standard color of the gas spring and the piston rod is black.

Type 16-6 Ball joint/Ball joint

Ø Tube 28mm, Ø Piston rod 14mm, max. Stroke 500mm, Stroke 200-2,000N, Fitting A199-B199



01625060

16-6-565-505-A199-B199

500

1,130

Ø 28

Type 16-6 Thread/Thread



Ø Tube 28mm, Ø Piston rod 14mm, max. Stroke 500mm, Stroke 200-2,000N, Fitting AM8-BM8

1. Select length and stroke

Length L (mm) ±2	Stroke (mm)	Technical data (Explanation right-hand side)
218	70	16-6-118-100-AM8-BM8
268	98	16-6-168-100-AM8-BM8
368	145	16-6-218-150-AM8-BM8
468	198	16-6-268-200-AM8-BM8
568	248	16-6-318-250-AM8-BM8
668	298	16-6-368-300-AM8-BM8
768	348	16-6-418-350-AM8-BM8
874	398	16-6-474-400-AM8-BM8
963	450	16-6-508-455-AM8-BM8
1,070	500	16-6-565-505-AM8-BM8

2. Select the desired extension force F_1 and fittings

The extension force F_1 can be at least 200N and maximum 2,000N, the gradation of forces can be selected individually. When ordering please indicate the extension force and the desired fittings

(see pages 14-16) as follows:

Order example: 16-6-168-100-A31-B21-500N

Additional types are available on request.

All dimensions in mm. The standard color of the gas spring and the piston rod is black.

Explanation of the technical data:



Gas springs Configurator

End fittings

The fittings in this overview are sorted by thread diameter. You can find further fittings on www.suspa.com/en/fittings.

Clevis, zinc			Attachment name	Part number	ø	С			ole for 16-4	
			A26-B26	06500029	12	M8			•	•
+ ¢ r	16		A30-B30	06500155	8,1	M8			•	•
			A31-B31	06500145	10,1	M8			•	•
		0	A104-B104	06500078	12	M6	•	•		
1			A220-B220	06510005	6,1	M6	•	•		
			A221-B221	06510006	8,1	M6	•	•		
			A222-B222	06510007	10,1	M6	•	•		

Clevis, zinc				Part number	ø	С			ole for 16-4	16-6
		A1-B1	06500094	6,1	M6	•	•			
	~	A2-B2	06500070	8,1	M6	•	•			
		A13-B13	06500071	8,1	M8			•	•	
		0	A132-B132	06500076	10,1	M6	•	•		
10 min. 12 max.	28 ±0,2									

		Attachment					suitab				
Clevis, z	inc			name	Part number		С	16-1	16-2	16-4	16-6
G	¢	-t 81.5		A10-B10	06500164	8,1	M6	•	•		
				A223-B223	06510008	6,1	M6	•	•		
U .			30								
T		13									

Clevis, zinc	Clevis, zinc				ø	С	suitab 16-2		16-6
			A20-B20	06500191	8,1	M8		•	•
		9	A111-B111	06500525	10,1	M8		•	•

Clevis, steel black	Attachment name	Part number	Ø	С	16-1	le for 16-4			
	SR9		A412 - B412	06760017	8,1	M8		•	•

Fork head, steel galvanized	Attachment name	Part number	ø	С			ole for 16-4	16-6
	A232-B232	06810029	6	M6	•	•		

Fork head, steel galvanized			Attachment name	Part number	ø	С	suitab 16-2		
	Ø14	23	A21-B21	06800124	8	M8		•	•





Ball joint			Attachment name	Name	Part number	Material/ Farbe	С		suitab 16-2		16-6	
	Ball 10		A201-B201	Ball socket	16800052	Steel/ black	M6	•	•			
				Ball stud	06710041	Steel/ black						
				A207-B207	Ball socket	16800055	Steel/ black	M8			•	•
<u></u> 				Ball stud	06710041	Steel/ black						
_SW13												

Ball joint			Attachment name	Name	Part number	Material/ Farbe			suitab 16-2	16-6
	Ball 010		A246-B246	Ball socket	16210000	Plastics black	M6	•	•	
				Ball stud	06710041	Steel/ black				
		•								



Quick Release ball socket: for a quick, tool-free disassembly



Angle plate (bracket): Applicable up to F_{max}=450N



Angle plate		Name	Material/color	Part number
19,10 2x Ø 5,10	Ball 3x Ø 5,10 Ø 10	Angle plate	Steel/galvanized	15810021
		Angle plate	Steel/black	15810022
♀ 38,20 ∞ 63,50	25,40 0 2 2			
	50,80			

Angle plate			Name	Material/color	Part number
20,65	12,10 Ball		Angle plate	Steel/galvanized	15810023
55,40 55,40 50,80 63,50		8	Angle plate	Steel/black	15810024

Angle plate			Name	Material/color	Part number
50,80	Ball Ø10 – I	_	Angle plate	Steel/galvanized	15810025
		96	Angle plate	Steel/black	15810026
94 45 1.60 94 52 17,50 17,50 17,50 17,50	3				

Angle plate		Name	Material/color	Part number
		Angle plate	Steel/galvanized	15810102
12,10 39,25 4x Ø 5,20	53,90	Angle plate	Steel/black	15810103
	0198 2.40			



Instructions on installation and use

We will send you an installation proposal based on your application. We require the following data or coordinates for your installation proposal:

- Hatch weight [W]
- Opening angle [α]
- Rotation point [R]
- Center of gravitation of the hatch [G]
- Connection point between gas spring and damper [P1]
- Connection point of gas spring and frame [P2]
- Handling point (open) [H]

All geometrical points required for dimensioning (R, G, P1, P2; H), must be indicated as x/y coordinates in a closed position.

Example:



- R = Rotation point
 - = Center of gravitation of the hatch
- W = Hatch weight [kg]
- P1 = Connection point between gas spring and damper
- P2 = Connection point of gas spring and frame
- H = Handling point (open)
- α = Opening angle
- x = Distance in X-direction
- y = Distance in Y-direction

Soft-Stop: gas spring with groove



Standard gas springs as well as Soft-Stop gas springs are dampened on extension. After opening the flap slightly (as little as 10 degrees) both gas spring types will automatically lift the flap to the fully open position of approximately 90 degrees unassisted. In order to minimize vibrations, the speed is controlled over the entire range of opening by using a special hydraulic dampening (extension dampening) thus enabling a smooth opening. By presetting the filling pressure, it is possible to optimize the gas spring to any installation situation.

» Advantages of the Soft-Stop gas spring

- Extension speed is defined
- Automatic and noiseless opening function
- · Smoothly cushioned movement throughout the entire opening procedure
- Gently slowing down the door / lid as it reaches full extension.



Positioning gas spring (Friction gas spring)



If a furniture flap needs to be used in many different positions, the positioning gas spring may be the right solution. This gas spring supports the load in any position desired by the user. Doors / lids can be positioned infinitely throughout their complete range of motion. By careful adjustment of the pressure during filling, the gas spring can be optimized to the application.

» Advantages of the positioning gas spring

- Counterbalance for loads during the opening function
- The ability to hold or position the door infinitely at any position in it's range of motion



Space-mat: gas spring with lubrication reservoir

The gas spring with lubrication reservoir is based on the space-mat principle. This principle means that a plastic foam placed around the piston rod absorbs lubricants into the cavities by capillary action and releases them again purposefully when lubrication is required. The service life of the gas spring is markedly improved as a result, especially if used in technically demanding surroundings (dirt and dust).

» Advantages of the Space-mat gas spring

- Suitable for technically demanding surroundings (dirt and dust)
- Suitable for special installation situations (e.g. Piston rod upside)



TouchLift: gas spring that locks in the retracted position

SUSPA TouchLift is a gas spring that locks when fully compressed. One possible application is to hold lid covers in place in the lowered position. The lock is released by gently pressing the cover.

The locking works similar to a ballpoint pen:

- Press once and the gas spring locks in place
- Press once more and the gas spring extends

» Applications

By using the SUSPA TouchLift gas spring, furniture elements can be retracted so that their lid cover is flush with the respective surface. The objects can be raised and retracted simply by pressing the cover.

Application examples

- retracting flat screens
- retracting outlet strips
- a minibar to be retracted
- lifting and lowering functions for head rests or arm rests of sofas

» Advantages

The main advantages of the SUSPA TouchLift is the very low noise and and the 7mm travel of release.

The TouchLift gas spring works without electricity, therefore, no cables or batteries are required and no electricity costs are incurred. Its service life corresponds with that of a classic gas spring, i. e. approximately 50,000 cycles.



Compressed locked Extended



Technical advice

Storage:

After longer periods of storage, a slight oil film may occur at the piston rod side of the product. Such surface film is system-specific and has no impact on the function. Storage of the parts should be piston rod downward. Please activate the parts at least once after six months of storage.

Handling:

SUSPA Products may stand under high pressure. In order to avoid reduction of service life, safety and function, piston rods are not to be damaged, painted, or treated with aggressive materials. Keep away foil and paper packaging (statical charging). Radial stress effects, impact effects, any type of alteration or manipulation (f. e. opening), tensile load, heating, re-painting, removal of imprints, bulk handling, as well as extreme influence of wastewater, splash or salt water are not permissible. The outer tube is not to be deformed or damaged. Products that were modified or damaged in any kind should not to be put into operation and have to be exchanged.

Utilization:

Your specific application is the basis for the technical design of SUSPA Products. Please discuss your particular requirements with our application technicians in advance. Our products fulfil the specifications shown in SUSPA drawings. Unless otherwise specified, the products are to be used with the piston rods pointing down within a temperature range of -25° C up to $+60^{\circ}$ C.

Assembly:

SUSPA gas springs are under high pressure, should not be exposed to high temperatures, nor should they be opened. SUSPA gas springs should be assembled only with specified end fittings supplied by SUSPA. Fixed mounting is to be avoided. Standard safety protection applicable. The gas springs are to be mounted with the rod pointing down, unless otherwise agreed upon.





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